

**Indexable insert for turning VCMT 160408, for medium machining, Grade: HBT130****Order data**

Order number	261476 HBT130
GTIN	4062406257743
Item class	22D

Technical description

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Grade	HBT130
Number of changes/inserts	2
Main application	M
Chip breaker	MM
Cutting conditions	slightly interrupted
Cutting speed v_c main application	50 - 200 m/min
Coating	TiCN
Corner radius	0.8 mm
Tool material	Carbide

Cutting depth a_p	0.3 - 2.5 mm
Feed f	0.05 - 0.35 mm/rev.
ISO code indexable insert	VCMT 160408
Type of product	Indexable insert for turning